



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.3804
Job Sheet 183388



Part No: 647.3804

Job Qty: 1 ea

Part Name: 204,205,212,214,412 Lower Cutter Assembly High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 10/9/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV n/c IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/9/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		10/9/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		10/9/18	0.00	0.45	Small Fab-1		
130	QC	1 pcs		10/9/18	0.00	0.00	QC5		
140	Packaging	1 pcs		10/9/18	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		10/9/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locitite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	5112735
647.3902	Lower Deflector Assembly, High	1 Ea (1 ea)	90-Start up Operation	5115450
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	5100406

Job Allocations

Part / Item	Required	Inventory	Allocated
646.9701	1	2	0
647.3902	1	0	0
MS21042L08	3	2,960	0
MS27039-08-19	3	2,004	0
NAS1149FN832P	6	4,218	0



Component Part
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S116672



Part: 647.3804

Job No: 183388

Serial No/ Batch: S116672

Revision:

Inspector:

Exp Date:

Instructions:

Date: 10/09/18

ifications

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Plex 9/17/18 11:33 AM dart.quirion.sonia